

What are your estimated lead times for Rubber Extrusion?

NEW ORDERS are typically produced in **five weeks**. During this time, your new die is being built, material is ordered, and your custom part is being created. At the end of this period, we will have a **first article** for you to approve. Once you have reviewed and approved the part, we can move into production and make the remainder of your order, which will typically take about **two weeks**. If the part requires any additional processes such as PSA, pole curing, splicing, forming, or extensive quality requirements, extra time may need to be added, and can be determined at the time of quoting.

REPEAT ORDERS can typically be completed in **three weeks**. If the part requires any additional processes such as PSA, pole curing, splicing, forming, or extensive quality requirements, extra time may need to be added, and can be determined at the time of re-quoting.

TUBING – CORD STOCK – SOLID ROD does not require a first article. New and repeat orders will take approximately **three weeks**, however time will need to be added if pole curing is needed.

IMPORTANT: Lead times are for parts to be shipped from our facility, and not to arrive at your facility, please add shipping time via your chosen method to these estimates.

Rubber Extrusion	Lead Time for First Article	Lead Time after First Article Approval	Lead Time Repeat Order
New Order	Five weeks for first article*	Two Weeks*	n/a
Repeat Order	n/a	n/a	Three Weeks*
Tubing – Cord Stock – Solid Rod	No first article required. New and repeat orders will take three weeks. <i>First article can be supplied upon customer request at additional charge</i>		
Please note that lead times are for parts to be <u>shipped</u> from our facility and not to <u>arrive</u> at your facility, please allow extra time for the shipping process			
*Time may be added for additional processes such as: PSA, forming, pole curing, splicing, extensive quality requirements, or anything beyond the basic extrusion process			

What are your estimated lead times for Plastic Extrusion?

NEW ORDERS are typically produced in **five weeks**. During this time, your new die is being built, material is ordered, and your custom part is being created. At the end of this period, we will have a **first article** for you to approve. Once you have reviewed and approved the part, we can move into production and make the remainder of your order, which will typically take about **two weeks**. For additional processes, such as PSA, color-matching, embossing, or extensive quality requirements, extra time may need to be added, and will be determined at the time of quoting.

REPEAT ORDERS can typically be completed in **three weeks**. For additional processes, such as PSA, color-matching, embossing, or extensive quality requirements, extra time may need to be added, and will be determined at the time of re-quoting.

TUBING does not require a first article. New and repeat orders will take approximately **three weeks**.

IMPORTANT: Lead times are for parts to be shipped from our facility, and not to arrive at your facility, please add shipping time via your chosen method to these estimates.

Plastic Extrusion	Lead Time for First Article	Lead Time after First Article Approval	Lead Time Repeat Order
New Order	Five weeks for first article*	Two Weeks*	n/a
Repeat Order	n/a	n/a	Three Weeks*
Tubing	No first article required. New and repeat orders will take three weeks. <i>First article can be supplied upon customer request at additional charge</i>		
Please note that lead times are for parts to be <u>shipped</u> from our facility and not to <u>arrive</u> at your facility, please allow extra time for the shipping process			
*Time may be added for additional processes such as: PSA, color-matching, embossing, extensive quality requirements, or anything beyond the basic extrusion process			

What are your estimated lead times for Calender/Rubber Sheeting?

NEW ORDERS are typically produced in **three weeks**. There is no first article needed for sheet rubber. For additional processes, such as die-cutting, PSA, fabric finish, fabric inserts, or extensive quality requirements, time may need to be added, and will be determined at the time of quoting.

REPEAT ORDERS can typically be completed in **three weeks** For additional processes, such as die-cutting, PSA, fabric finish, fabric inserts, or extensive quality requirements, time may need to be added, and will be determined at the time of re-quoting.

IMPORTANT: Lead times are for parts to be shipped from our facility, and not to arrive at your facility, please add shipping time via your chosen method to these estimates.

Calender/ Rubber Sheeting	Lead Time for First Article	Lead Time after First Article Approval	Lead Time Repeat Order
New Order	n/a	n/a	Three Weeks*
Repeat Order	n/a	n/a	Three Weeks*
Please note that lead times are for parts to be <u>shipped</u> from our facility and not to <u>arrive</u> at your facility, please allow extra time for the shipping process			
*additional processes include: die-cutting, PSA, fabric finish, fabric inserts, extensive quality requirements, or anything beyond the basic calendering process			

What are your estimated lead times for Molded Rubber?

NEW PARTS will require a brand **new mold**, and depending on the complexity of the part, this can take several weeks, so the estimated lead time will be determined at the time of quoting. Molded parts require more time than extruded or calendered parts due to the intricate nature of the process, so please allow ample time when considering a mold job. We pride ourselves on producing excellent products, and will never send out parts that do not meet our customer’s requirements. Once the mold has been built and a first article has been approved, parts can typically be produced in **two weeks**. Orders requiring additional processes, such as PSA, inserts, splice, or extensive quality requirements, may require extra time and will be determined upon quoting.

REPEAT ORDERS can typically be completed in **four weeks**. For additional processes, such as PSA, splice, or extensive quality requirements, extra time may need to be added, and will be determined at the time of re-quoting.

IMPORTANT: Lead times are for parts to be shipped from our facility, and not to arrive at your facility, please add shipping time to these dates.

Molded Rubber	Lead Time for First Article	Lead Time after First Article Approval	Lead Time Repeat Order
New Part	Determined Upon Quoting	Two Weeks*	n/a
Repeat Part	n/a	n/a	Four Weeks*
Please note that lead times are for parts to be <u>shipped</u> from our facility and not to <u>arrive</u> at your facility, please allow extra time for the shipping process			
*additional processes include: PSA, splicing, inserts, extensive quality requirements, or anything beyond the basic rubber molding process.			